

WIRE BRUSHES

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Our broad Merit wire brush offering includes all the basic shapes and configurations: cups, saucer cups, wheels, end brushes and hand brushes – in standard and full cable twist knot, crimped and stringer bead designs. New, attractive packaging clearly explains dimensions, structure, safety and machine usage.



Typical Applications

- Cleaning rust, scale and dirt
- Light deburring
- Edge blending
- Roughening for adhesion
- Finishing for appearance
- Finish preparation prior to plating or painting

12

BETTER Knotted Wire Cup Brushes

FEATURES

- Rigid structure
- Available with or without plastic guard
- Protective guard opens up into a shield

BENEFITS

- High impact cutting and cleaning on more demanding applications
- Application-specific
- Prevents wire, dust and any kind of projection from reaching the end-user during work
- Provides for a friendly handling of the brush, preventing potential pricking caused by the wire ends, for safety BEFORE, DURING and AFTER work

KNOTTED CUP – SINGLE ROW

- Single row, twist knot construction

- Limits flaring of the brush on corners and angles

KNOTTED CUP – DOUBLE ROW

- Double row, twist knot construction

- More aggressive; provides twice the cutting points of a single row cup brush for heavy-duty action in very severe applications



With Protective Guard

BETTER High Performance (HP) Cable Crimped Cup Brushes with Protective Guards

FEATURES

- 12 wires of .009" brass-coated steel (12 x .009) are bundled together into a group, then crimped
- Cable crimped wire breaks down in smaller pieces than standard crimped brushes

BENEFITS

- Provides for a 50% longer lasting brush compared to standard crimped brushes
- Better flexibility on irregular surfaces
- For light- to medium-duty brushing applications on flat or irregular surfaces, and bevel buffing
- Safer wire to use



BETTER Crimped Wire Cup Brushes

FEATURES

- Highly flexible
- Heavy wire fill

BENEFITS

- Fast cutting
- For light- to medium-duty brushing applications on flat or irregular surfaces, and bevel buffing



BETTER Wire Saucer Cup Brushes

FEATURES

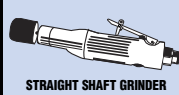
- Twist knot style
- Saucer-shaped
- Crimped style

BENEFITS

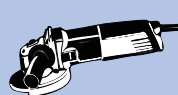
- For heavy-duty cleaning
- Ideal for cleaning corners, recesses, and other hard-to-reach areas
- For light- to medium-duty cleaning



WIRE BRUSHES



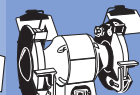
STRAIGHT SHAFT GRINDER



RIGHT ANGLE GRINDER/GRINDING



HAND SANDING



BENCH GRINDER



WALK-BEHIND SAW



PEDESTAL GRINDER

BETTER Crimped Wire Wheel Brushes

FEATURES

- Dense, high-quality, tempered crimped wire construction
- Brushes may be used individually or stacked on a shaft

BENEFITS

- Offers excellent performance for deburring, removing rust, corrosion and dirt, or for surface preparation
- Single-section, narrow-faced brushes are ideal for general purpose brushing of uneven or difficult-to-reach surfaces
- Single section, medium-faced brushes clean larger surface areas and have longer life



BETTER Standard Twist Knot Wire Wheel Brushes

FEATURES

- Knotted wire design
- Application-specific sizes

BENEFITS

- Provides added rigidity for extra cutting power
- Ideal for welding and metal fabrication applications (removing weld scale spatter, extra-heavy rust and corrosion, or surface roughening)
- Small diameter wheels are used for small- to medium-duty jobs requiring flexibility and lighter brushing action
- Use 3" wheels on die grinders
- Use 4" on right angle grinders
- Use 6" wheels on bench grinders



BETTER Full Cable Twist Knot Wire Wheel Brushes

FEATURES

- Full cable twist brushes

BENEFITS

- Provide very low flex and high impact cutting and cleaning
- For the tougher applications, especially for weld passes or other demanding applications



BETTER Stringer Bead Knot Wire Wheel Brushes

FEATURES

- Narrow face stringer bead wire
- Joint/Crack cleaning wire wheel brushes

BENEFITS

- Delivers high-impact cutting and cleaning for toughest applications
- Specially suited for groove and weld bead, corners and t-connections
- Used for brushing joints, cleaning cracks in concrete and asphalt, and preparing expansion joints for filling and scaling



BETTER End Brushes

FEATURES

- Available in two configurations
- Knot wire end brushes
- Crimped wire end brushes

BENEFITS

- For use on die grinders to clean and debur a recessed area or the inside diameter of a tube or pipe
- For more aggressive cutting
- For lighter brushing action and contoured surfaces



Knotted

Crimped

BETTER Hand Brushes

FEATURES

- Plastic handle scratch brush
- Long handle and shoe handle brushes

BENEFITS

- Ergonomic handle
- Crimped wire for longer life; all other scratch brushes are straight wire, not crimped
- Wires are wrapped up and around the metal post so they never come out
- Curved face for hard to reach places
- Narrow brush allows access into tight areas and slots
- Steel scratch brushes are made with a high carbon brass coated steel; stainless steel is made with a 304L stainless



BRUSH DIA. X WIRE SIZE X ARBOR HOLE	MAX. RPM	BRUSHES/ BOX	WIRE TYPE	BETTER	
				PART NO.	
KNOTTED WIRE CUP BRUSHES – FOR STAINLESS STEEL 					
KNOTTED CUP – SINGLE ROW					
2-3/4 x .020 x 5/8-11	15,000	5	Stainless	69936653340	
4 x .020 x 5/8-11	9,000	5	Stainless	66252833947	
KNOTTED WIRE CUP BRUSHES – FOR STEEL 					
KNOTTED CUP WITH PROTECTIVE GUARD – SINGLE ROW					
2-3/4 x .020 x 5/8-11	15,000	5	Carbon	66252833492	
4 x .020 x 5/8-11	9,000	5	Carbon	66252833496	
5 x .020 x 5/8-11	6,500	5	Carbon	66252833497	
KNOTTED CUP – SINGLE ROW					
2-3/4 x .020 x 5/8-11	15,000	5	Carbon	69936653336	
2-3/4 x .020 x M10-1.25 / 1.50	15,000	5	Carbon	69936653338	
4 x .020 x 5/8-11	9,000	5	Carbon	69936653345	
6 x .020 x 5/8-11	6,000	5	Carbon	69936605965	
6 x .035 x 5/8-11	6,000	5	Carbon	69936602003	
KNOTTED CUP – DOUBLE ROW					
6 x .020 x 5/8-11	6,000	1*	Carbon	69936653346	
HIGH PERFORMANCE CABLE CRIMPED CUP BRUSHES – FOR STEEL 					
CRIMPED CUP WITH PROTECTIVE GUARD – SINGLE ROW					
3 x 12 x .009 x 5/8-11	15,000	5	Carbon	66252833493	
4 x 12 x .009 x 5/8-11	9,000	5	Carbon	66252833494	
5 x 12 x .009 x 5/8-11	6,500	5	Carbon	66252833495	
CRIMPED WIRE CUP BRUSHES – FOR STEEL 					
3 x .014 x 5/8-11	15,000	5	Carbon	69936653341	
4 x .014 x 5/8-11	9,000	5	Carbon	69936653347	
6 x .014 x 5/8-11	6,000	5	Carbon	69936653348	
6 x .020 x 5/8-11	6,000	1*	Carbon	69936653349	
WIRE SAUCER CUP BRUSHES – FOR STAINLESS 					
TWIST KNOT SAUCER CUP					
5 x .020 x 5/8-11	12,500	5	Stainless	66252835586	
WIRE SAUCER CUP BRUSHES – FOR STEEL 					
TWIST KNOT SAUCER CUP					
4 x .020 x 5/8-11	15,000	5	Carbon	66252833483	
5 x .020 x 5/8-11	12,500	5	Carbon	66252835585	
CRIMPED SAUCER CUP					
4 x .014 x 5/8-11	15,000	5	Carbon	66252833485	
CRIMPED WIRE WHEEL BRUSHES – FOR STEEL  					
CRIMPED NARROW 1/2" FACE					
6 x .014 x 1/2-2**	6,500	1	Carbon	69936653306	
CRIMPED MEDIUM 3/4" FACE					
6 x .014 x 1/2-2**	6,500	1	Carbon	69936653324	
8 x .014 x 1/2-2**	4,500	1	Carbon	69936653326	
STD TWIST KNOT WIRE WHEEL BRUSHES – FOR STEEL   					
3 x .015 x 3/8-1/2	20,000	5	Carbon	69936653314	
4 x .020 x 5/8-11	20,000	5	Carbon	69936606275	
6 x .020 x 1/2-2**	12,500	5	Carbon	69936653327	










When using wire brushes, be sure to comply with ANSI B165 "Power-Driven Brushing Tools: Safety Requirement for the Design, Care and Use." and Safety section on nortonabrasives.com website.

ALL BRUSHES ARE INDIVIDUALLY CLAMSHELL PACKAGED UNLESS OTHERWISE NOTED.

* BULK PACKED ITEMS

** 7 BUSHING SIZES INCLUDED WITH EACH BRUSH.

WIRE BRUSHES

BRUSH DIA. X WIRE SIZE X ARBOR HOLE	MAX. RPM	BRUSHES/ BOX	WIRE TYPE	BETTER
				PART NO.
FULL CABLE TWIST KNOT WIRE WHEEL BRUSHES – FOR STAINLESS 				
4 x .020 x 5/8-11	20,000	5	Stainless	69936653333
4 x .020 x M10 x 1.25 / 1.50	20,000	5	Stainless	69936653334
5 x .020 x 5/8-11	12,500	5	Stainless	66252833488
FULL CABLE TWIST KNOT WIRE WHEEL BRUSHES – FOR STEEL 				
4 x .020 x 5/8-11	20,000	6*	Carbon	69936653331
5 x .020 x 5/8-11	12,500	5	Carbon	66252833487
6 x .020 x 5/8-11	12,500	5	Carbon	69936653352
STRINGER BEAD KNOT WIRE BRUSHES – FOR STAINLESS STEEL 				
FOR RIGHT ANGLE GRINDERS				
4 x .020 x 5/8-11	20,000	5	Stainless	69936606278
5 x .020 x 5/8-11	12,500	6*	Stainless	66252833491
6 x .020 x 5/8-11	9,000	5	Stainless	69936653351
STRINGER BEAD KNOT WIRE BRUSHES – FOR STEEL  				
FOR RIGHT ANGLE GRINDERS				
4 x .020 x 5/8-11	20,000	5	Carbon	69936606277
4 x .020 x 5/8-11	20,000	6*	Carbon	66252833489
5 x .020 x 5/8-11	12,500	6*	Carbon	66252833490
6 x .020 x 5/8-11	12,500	10*	Carbon	69936653350
6-7/8 x .020 x 5/8-11	9,000	10*	Carbon	69936653329
FOR WALK-BEHIND MACHINES – JOINT/CRACK CLEANING BRUSHES				
12 x .035 x 1 - DP	4,500	2*	Carbon	69936606280
END BRUSHES – FOR STAINLESS STEEL 				
STEM MOUNTED CRIMPED				
3/4 x .006 x 1/4 Shank	20,000	10*	Stainless	66936606145
END BRUSHES – FOR STEEL 				
STEM MOUNTED KNOTTED				
3/4 x .020 x 1/4 Shank	20,000	10*	Carbon	69936653316
1 x .014 x 1/4 Shank	20,000	10*	Carbon	69936606279
1 x .020 x 1/4 Shank	20,000	10*	Carbon	69936653310
STEM MOUNTED CRIMPED				
3/4 x .014 x 1/4 Shank	20,000	10*	Carbon	69936653317
1 x .020 x 1/4 Shank	20,000	10*	Carbon	69936653309
COPPER CENTER				
2-1/2 x .014 x 1/2-3/8	20,000	12*	Carbon	69936653320
HAND BRUSHES – FOR STAINLESS STEEL 				
Scratch Brush 3 x 19 Long Handle		12	Stainless	66252833950
Scratch Brush 4 x 16 Shoe Handle		30	Stainless	66252833951
Scratch Brush Plastic Handle		24	Stainless	66252833953
Inspection Brush 3 x 7		36	Stainless	66252833952
HAND BRUSHES – FOR STEEL 				
Scratch Brush 3 x 19 Long Handle		12	Carbon	66252833948
Scratch Brush 4 x 16 Shoe Handle		30	Carbon	66252833949
Scratch Brush Plastic Handle		24	Carbon	66252833954